IQS APQP

Business Partner Portal

January 2025



AGENDA

01 Motivation

02 Basic Information 03 Update of APQP activities status

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01 MOTIVATION

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MOTIVATION

- No manual from SW provider "Peak Avenue" in regard of use of business partner portal section "APQP Modul" available
- Replacement of APQP Report HF-4326_C for tracking of supplier APQP activities
- Usage of same web page <u>https://eppap.hella.com, (no additional registration necessary)</u>



02 BASIC INFORMATION

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BASIC INFORMATION

How will supplier be inform that new file is available?

UNIFY (2 · A) (6)	
New project (APQP) in QC-SupplyChain eppap@hella.com An • LEWENDEL Bjoern Lars (HELLA) Mathricht übersetzen in: Deutsch Nie übersetzen aus: Englisch Übersetzungseinstellungen Reginnen Sie "Allen antworten" mit: Thank you! Got it, thanks you! I Feedback • External - This email originated from outside of the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe. New project (APQP) in QC-SupplyChain	Supplier is receiving an email notification that a new data file is available



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BASIC INFORMATION IQS Web Application



To work on your project/ part you need to open <u>eppap.hella.com/login</u> and sign in with your login information



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BASIC INFORMATION

Language settings

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In the right corner of the IQS application you can find the language settings:

It is possible to choose between English and German



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Start APQP Module

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Open start page and click in Area "Inbox" on "+ APQP" to open APQP module

IMPORTANT:

There is only one file for one part/tool available (no additional version will be created in case of an update)



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Base Data

Performe double mouse click on the file which you would like to edit (HELLA part no. + HELLA part name) and you will be guide to the "Base Data"

In Base Data you can find further information. There can be found customer information, status date, part no, part description, etc. and additional part/tool information if applicable



Supplier internal comments

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APQP elements view

QC - Supply Chain	TStart page / APQP / 171.565-00 Demonstration	🔨 Send back 🔎
Inbox Archive	>	
Base data	wendel, Björn Lars	
Elements	12.2024	
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To view all APQP elements click on the left menu on "<u>Elements</u>"



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APQP elements view

iqs QC - Supply Chain	★ Start page / APQP / Test document att	achment a	nd element descriptio	n / Elements	
 Project Image: State of the sta	icter Based Feasibility Study (CBFS) review and a d testing concept parameter(s) and requirement specification(s) P file c datasheet and label	ctions	Actions TITLE	EDITOR	PLANNED BEG
	Feasibility Study (CBFS) review and actions ncept (s) and requirement specification(s) t and label	Actio	DITS TITLE restibility udy S) / naracter resti vasibility Lewendel, Bj BFS) view id titions	EDITOR	PLANNED 22.01.2025

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- APQP Elements are clusterd in five chapters (Planning, Process Developmement, Product Development, Product and Process Validation, Production Release)
- Click on the small arrow to view all APQP elements of the chapter which you would like to edit
- Click on the APQP element which you would like to edit
 Window "Actions" appears on the right side with selected APQP element
 Click on the pen to open the APQP element



APQP element – Planning

And and a second se				
Planning	Title	Feasibility Study (FS) / Character Based Feasibility Study (CBFS) review and actions	Editor	Supplier Contact
Progress	Originator	Hella Contact	Priority	high
Log	Planned beginning	22.01.2025	Planned end	22.01.2025
Documents	, in the beginning		i lainea ena	[
	Temporal priority	critical		
		action plan. During preparation for the quotation the supplier prepared in general a Feasibility Stur (CBFS) in addition.	dy (FS) and in cas	se of an HELLA APQP risk assessment result "A" a Character Based Feasibility Study
		transfered to the action plan of this file. The follow-up of such tasks has to be persued until the items are solved.		onecuve actions menomed in the CAR (Conecuve Action Report) have to be

- In tab "<u>Planning</u> you can find the *EDITOR* (= task responsible) and who is *ORIGINATOR* (creator of task)
- In the COMMENT field the APQP element description is visible incl. requirements / necessary evidence for fulfilment
- TEMPORAL PRIORITY set by HELLA responsible
- PRIORITY set by HELLA
 responsible
- <u>HINT:</u> grey field s can't be edit by supplier



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APQP element – Progress



APQP element – Progress – APQP Element Status

In tab "Progress" supplier need to set the actual status of APQP element.

Feasibility S	itudy (FS) / Character B	ased Feasibility Study (CBFS) review and actions		×
Planning	Real beginning		Real end	
Progress	Status	Unprocessed 5	Processing degree	
Documents	Effectiveness tested Effectiveness Active from start of production	In work Complexed Discarded Date rejected	Proof of efficiency	
	Active from batch number Date of control Improvement		Control result	
	Result effectiveness			
	Comment			
	Action result			
		🗸 Close		

You can select, <u>Unprocessed</u> (not started yet), <u>In work</u> (processing degree 10% \leq 90%), <u>Completed</u> (processing degree = 100%), <u>Discarded</u> (processing degree = 0%) and reason needs to be added in comment field), <u>Date rejected</u> (processing degree = 0%)

	Study (FS) / Charac	cter Based Feasibility Study (Cl	BFS) review and actions			
Planning	Real beginning		ā	Real end		Ċ
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Review of	drawing(s), critical	parameter(s) and requirement	specification(s)			
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APQP element – APQP Element Status

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10	Real beginning			Real end	Ō
55	Status	Date rejected	*	Processing degree	
ients	Effectiveness tested			Proof of efficiency	
	Effectiveness				
	Active from start of production				
	Active from batch number				
	Date of control		۵	Control result	
	Improvement	•			
	Result effectiveness				
ſ	Comment	Proposed new target date: 02.02.2025			

Special Case "Date rejected".

Attention:

In case target date is rejected it is required to add the reason in the comment field incl. counter proposal for target date



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APQP element – Tab Documents

iqs () ≡ €	C - Supply Chai	Feasibility \$	Study (FS) / Character Based Feasibility Study (CBFS) review and actions Documents TITLE Document attached by HELLA.TMP Document attached by Supplier.txt	Choose and upload Choose and upload 22.01.2025 22.01.2025		In Tab "Documents" supplier is able to upload documents/files/evidences (for Hella view) Here you can see all your uploaded documents and uploaded documents by Hella
	Production Rel	4	✓ Close		12 of 2	



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APQP element – Tab "Log"

js Qi	C - Supply Chai	Feasibility Study (FS) / Character Based Feasibility Study (CBFS) review and actions X					
= ⊙	Project	Planning	Lewendel, Björn Lars ② 22.01.2025, 12:13 Before I am able to add manually a comment I have to click on "shared log" - right side icon in LOG AM				
	W Planning	Progress		×			
Ð	Feasibility St	🔲 Log					
E.	Measuremen Review of dra	@ Documents	L Schibulski, Example 🚯 22.01.2025, 12:05	•			
	Drawing sub		'LOG'-File, here the supplier is able to add a Log / further comment				
	Capacity Plan						
	Packaging di	fi x					
	Action: Fill or		Lewendel, Björn Lars 🚫 22.01.2025, 12:04 HELLA reply to your bad LOG file :)				
	▶ Process Develop						
	Product Develop						
	Product and Pro						
	Production Rele						
			New entry	21			
				3+			
			✓ Close				

General:

In Tab "<u>Log</u>" the supplier can see additional Hella comments/feedback related to the APQP element



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Send back APQP Status report to HELLA

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iqs QC - Supply Chain	AP Start page / APQP / 171.565-00 Demonstration	🛧 Send back 🤮 Download PDF 🗘 Modules 👻 土 bjorn læs levendelighella.com 👻 🤀 Language 💌	iqs			🔦 Send back 📓 Download PD# 🔀 Modules 👻 🛓 bjoen Jans Jovenskijbelia.com 👻 🚇 Langzage 👻
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Control & 2021a No. America Social An America					2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.	

When all elements are updated accoring to current status click on "<u>SEND BACK</u>" button

New window appears, click on "<u>OK</u>" to send back APQP report to Hella



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